

## PRESET PROGRAMS



This processor is already programmed with the following (variable) settings.  
To return to these settings at any time, press **+/-** and **ENTER** together for at least 1 second **boot** message is displayed:

On this table are shown setting values at delivery, you are advised to record all the settings made in table below such as to have an immediate reference for the Programming and run modes.

### HEAT

Parameter	Value on delivery	Value on customer
<b>t.HEA</b>	21.0°C	
<b>SERVICE</b>		
<b>tYPE</b>	=1	
<b>d.HEA</b>	0.2°C	
<b>t.on.H</b>	1.0"	
<b>t.oFH</b>	60.0"	
<b>InPu</b>	=1	
<b>CALE</b>	=0	

### COOL

Parameter	Value on delivery	Value on customer
<b>t.COL</b>	32.0°C	
<b>H.COL</b>	90.0%Rh	
<b>SERVICE</b>		
<b>tYPE</b>	=1	
<b>I.Hun</b>	=1	
<b>d.COL</b>	0.2°C	
<b>d.Hun</b>	1.0%Rh	
<b>CALE</b>	=0	

### VENT

Parameter	Value on delivery	Value on customer
<b>t.vEn</b>	25.0°C	
<b>SP._</b>	=0	
<b>t.on.P</b>	0.0'	
<b>t.oFP</b>	10.0'	
<b>Part</b>	=1	
<b>SERVICE</b>		
<b>n.SPE</b>	=5	
<b>d.vEn</b>	0.2°C	
<b>Star</b>	=0	
<b>rEGV</b>	10	
<b>rit.F</b>	0"	
<b>CALE</b>	=0	

### ALARM

Parameter	Value on delivery	Value on customer
<b>t.AL.</b>	15.0°C	
<b>t.AL.-</b>	35.0°C	
<b>SERVICE</b>		
<b>tYPE</b>	=1	
<b>r.AL.</b>	-6.0°C	
<b>r.AL.-</b>	6.0°C	
<b>dt.AL</b>	0.0°C	
<b>tc.AL</b>	0'	

### FLAP

Parameter	Value on delivery	Value on customer
<b>t.FL.1</b>	23.0°C	
<b>Po._1</b>	0%	
<b>Po.-1</b>	100%	
<b>t.FL.2</b>	23.0°C	
<b>Po._2</b>	0%	
<b>Po.-2</b>	100%	
<b>t.FL.3</b>	23.0°C	
<b>Po._3</b>	0%	
<b>Po.-3</b>	100%	
<b>SERVICE</b>		
<b>n.FLA</b>	=1	
<b>tYP.1</b>	=1	
<b>AnE.1</b>	=0	
<b>nE.B.1</b>	0.2°C	
<b>b.CL.1</b>	3.0°C	
<b>b.OP.1</b>	3.0°C	
<b>t.On.1</b>	1.0"	
<b>t.OF.1</b>	60.0"	
<b>Pro.1</b>	5.0°C	
<b>InP.1</b>	=1	
<b>tYP.2</b>	=1	
<b>AnE.2</b>	=0	
<b>nE.B.2</b>	0.2°C	
<b>b.CL.2</b>	3.0°C	
<b>b.OP.2</b>	3.0°C	
<b>t.On.2</b>	1.0"	
<b>t.OF.2</b>	60.0"	
<b>Pro.2</b>	5.0°C	
<b>InP.2</b>	=1	
<b>tYP.3</b>	=1	
<b>AnE.3</b>	=0	
<b>nE.B.3</b>	0.2°C	
<b>b.CL.3</b>	3.0°C	
<b>b.OP.3</b>	3.0°C	
<b>t.On.3</b>	1.0"	
<b>t.OF.3</b>	60.0"	
<b>Pro.3</b>	5.0°C	
<b>InP.3</b>	=1	
<b>CALE</b>	=0	

### Parametri INST

Parameter	Value on delivery	Value on customer
<b>P. 0</b>	0%	
<b>P. 1</b>	20%	
<b>P. 2</b>	40%	
<b>P. 3</b>	60%	
<b>P. 4</b>	80%	
<b>P. 5</b>	100%	
<b>P. 6</b>	100%	
<b>P. 7</b>	100%	
<b>P. 8</b>	100%	
<b>P. 9</b>	100%	
<b>P. 10</b>	100%	
<b>t.oFd</b>	0"	
<b>t.on.d</b>	2"	
<b>AdvE</b>	0.0°C	
<b>Ad.HE</b>	0.0°C	
<b>Ad.F1</b>	0.0°C	
<b>Ad.F2</b>	0.0°C	
<b>Ad.F3</b>	0.0°C	
<b>Ad.PS</b>	0.0°C	
<b>Ad.Hu</b>	0.0%Rh	
<b>Ad.ES</b>	0.0°C	
<b>tEnP</b>	=1	
<b>EmEr</b>	=0	
<b>H.CHA</b>	0.0%Rh	
<b>r. 1</b>	0.0 °	
<b>r. 2</b>	1.0 °	
<b>r. 3</b>	1.0 °	
<b>r. 4</b>	1.0 °	
<b>r. 5</b>	1.0 °	
<b>r. 6</b>	1.0 °	
<b>r. 7</b>	1.0 °	
<b>r. 8</b>	1.0 °	
<b>r. 9</b>	1.0 °	
<b>r. 10</b>	1.0 °	

### EXT.T

Parameter	Value on delivery	Value on customer
<b>t.bLO</b>	10.0°C	
<b>SERVICE</b>		
<b>tYPE</b>	=0	
<b>u.bLo</b>	=10	
<b>i.Pro</b>	no.op	
<b>CHA-</b>	no.op	
<b>t.CHA</b>	no.op	

# HC46

## SL 6.G

## HANDBOOK

The control panel features a large digital display at the top showing '25.3°C'. Below the display are several control sections:

- HEAT:** A button with a flame icon and 'ON' label.
- FLAP:** Two buttons labeled 'CLOSED' and 'OPEN' with vertical arrows.
- VENTILATION:** A slider control with five positions labeled 1, 2, 3, 4, and 5.
- COOL:** A button with a snowflake icon and 'ON' label.
- ALARM:** Two buttons labeled 'MIN' and 'MAX' with thermometer icons.
- BLOC:** A button with a house and thermometer icon and 'EXT. T.' label.

Below these are six large touch-sensitive buttons with icons and labels: HEAT (flame), FLAP (vertical arrows), VENT (fan), COOL (snowflake), ALARM (thermometer), and EXT. T. (house/thermometer).

At the bottom are three more touch-sensitive buttons: CALEND (calendar icon), SERVICE (wrench icon), and TIME (clock icon). To the right are three navigation buttons: ENTER (up arrow), - (down arrow), and + (up arrow).

HC46 VENTILATION

**POLA**

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<b>Power supply</b>	
Line voltage	220-240Vac
Frequency	50/60Hz
<b>Cabinet</b>	
Material	PVC
Dimensions	144x144x77mm
Weight	KG 1
Protection degree	IP20
<b>Outputs</b>	
Maximum relay contacts load	4A AC1
Serial output	TTL 2400 baud
<b>Inputs</b>	
Probe measuring range	-50.0...+115.0°C
Instrument precision	0.2°C
Temperature probe reading precision	0.2°C
Temperature setting range	-50.0...+115.0°C
Probe connection	2 wire without screen
Humidity probe signal	4-20mA
<b>Temperature range</b>	
Operatibility	-10...+40°C
Storage	-40...+85°C

 **DECLARATION OF CONFORMITY**

**ROLA**® declares that your **HC46** model is conform to following European normatives:

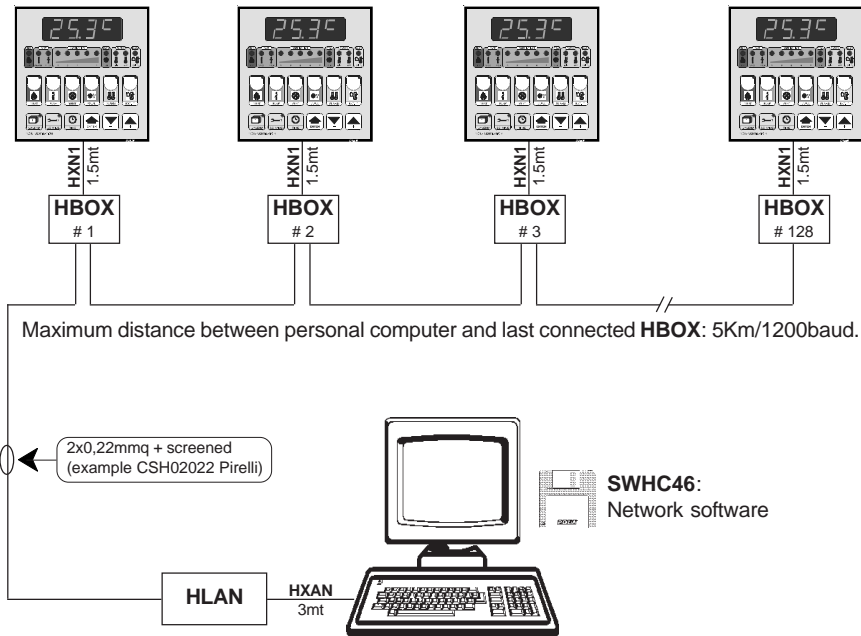
**EN 50081-1 (1992) (Emission)**

**EN 50082-2 (1995) (Immunity)**

referred to directive **EE 89/336** and subsequent **92/31** about electro-magnetic compatibility (**EMC**)

and it is conform to directive **EEC 72/23** and subsequent **EEC 93/68** about low voltage safety (**LVD**).

Measure was performed by an  
ACCREDITATED COMPETENT BODY.



To realize network system for 10 **HC46** (for example) order:




- n. 10 **HBOX** (Nodal element with **HXN1** cable).
- n. 1 **HLAN** (Network driver with **HXAN** cable).
- n. 1 **SWHC46** (Network software).

**Network capacity**







Line speed	1200/9600 baud
Line level	EIA RS-485 modified (low slew rate)
Total user nodes	128
Line length	5 Km/1200 baud - 1 Km/9600 baud
Optisulation <b>HLAN</b> and <b>HBOX</b>	5000 Vrms
Communication and intelligence	68HC11 POLA MASK (advanced 6800 architecture)
Power supply	200-240 Vac 50-60Hz (other voltage on request)
Operatibility	-10...+55°C
Data integrity	-40...+85°C
<b>HLAN</b> dimensions	113x78x43mm
<b>HBOX</b> dimensions	90x78x43mm








The symbol placed at top of every paragraph indicates:

-  : Start-up settings to be performed only at plant they determine working mode suited for the kind of plant existent (heating, equipments, flap tipology, etc.)
-  : User common settings normally utilized during operation procedures (temperature, settings, speed, etc.).
-  : View only operations (temperature, speed, etc.) without changing settings.

Setting mode is the same for various programmations to be executed:

Select function desired pushing appropriate ideogram key      

after push  for start-up settings or  for user common settings.

At this point on display will appear parameter's message to be set in alternance with parameter's value: use  for increase, or  for decrease value to be set, when value required has reached push  for entering data.

If settings are multiple (sequentially) at this point will appear again next parameter's message so you can operate such as before explained.

At the last settings the system will return in normal operating mode.

To escape from setting operation push specific flashing key.

## HEAT PARAMETERS PROGRAMMING



Press **HEAT** together with **SERVICE**:  
this message will be displayed.

S.E.R.V.

Press to go forward, press or to modify.

**F9PE** Heat operation mode:  
=1 ; 1 stage actioning (1 relay, on/off valve).  
=2 ; heat / 0 / cool actioning (2 relays, mixing valve) with **HR24**<sup>\*1</sup> slot.  
=3 ; heat / 0 / cool actioning (2 relays, mixing valve) with **HPAL**<sup>\*2</sup> slot.

**DHEF** °C heating differential.

**F0FH** Heat on time (in Seconds.decimals).

**F0FH** Heat off maximum time (in Seconds.decimals).

**F1PL** Heat temperature sensor.  
=1 ; heat works on ventilation probe.  
=2 ; heat works with independent probe (see *Installation diagram*).

**CALF** Heat set mode.  
=0 ; programming independent from calendar (**HEAT+ENTER** keys).  
=1 ; programming dependent from calendar (calculated day by day).

At this point pressing **ENTER** you can return at the beginning of the list's programming (message **S.E.r.v.** will be displayed). You can press **SERVICE** at any time to exit and return to the run mode.

\*1 Heating floating actioning requests **HR24+HDY5** <sup>N.2</sup> connection.

\*2 Heating floating actioning requests **HPAL** optional slot.

When **HPAL** is used, it cuts out the connections of all other peripherals (**HR24**, **HAD8**, etc.).

In any case consider that **HPAL** slot outputs are available on **HR24+HDY5** <sup>N.2</sup> optional slot.

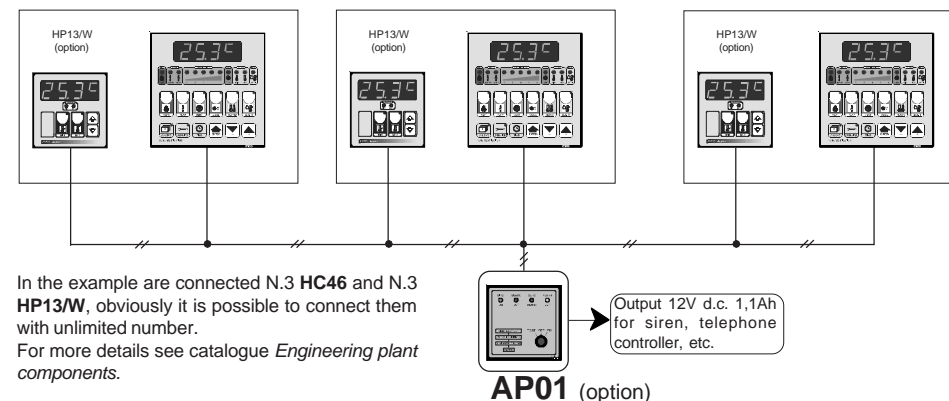
For more details on actioning mode see *Operating diagrams pag.28.*

## ALARM CONNECTION

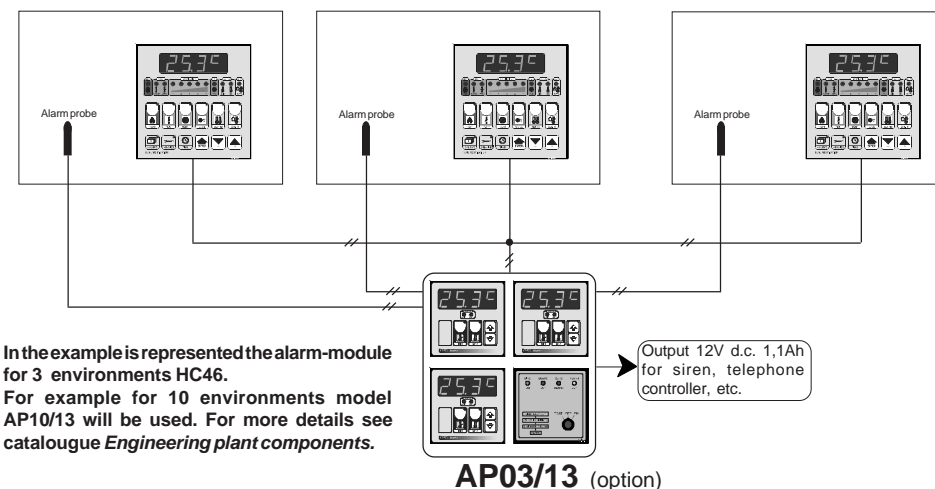
### IMPORTANT:

in order to avoid that **HC46** malfunction causes damage to animal's health we suggest to install an independent minimum-maximum alarm system (example our **HP13/W** model).

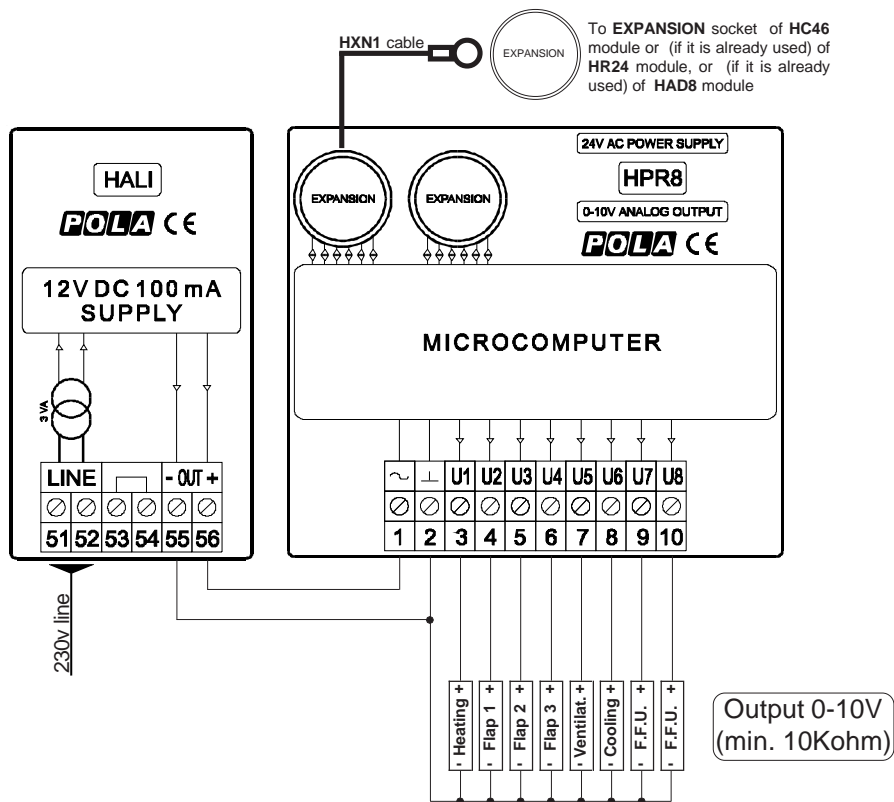
**Solution 1:** **AP01** alarm receives the signal in parallel of all alarms and it provides to control a 12V d.c. output (with alarm buffer battery 1.1 Ah) to connect siren, telephone dialer, etc. Furthermore when there is a black-out the alarm operates.



**Solution 2:** **AP03/13** alarm receives the signal in parallel of all alarms of **HC46** and it controls the independent alarm of every single zone (through N.3 **HP13**). It provides, moreover, to control of a 12V d.c. output (with alarm buffer battery 1.1 Ah) to connect siren, telephone dialer, etc. Furthermore when there is a black-out the alarm operates.



HPR8: 8 Proportional 0-10V outputs.



<i>HPR8 peripheral assignment (0-10V) output</i>	
HPR8 output	0-10V output
<b>U1</b>	HEATING
<b>U2</b>	FLAP 1
<b>U3</b>	FLAP 2
<b>U4</b>	FLAP 3
<b>U5</b>	VENTILATION
<b>U6</b>	COOLING
<b>U7</b>	F.F.U.
<b>U8</b>	F.F.U.

**HEAT**, **VENTILATION** and **COOL** outputs are always present; for the **HEAT** the proportional band is **d.HEA** (see page 4), for the **VENTILATION** the proportional band is **d.VEn** (see page 12), for the **COOL** the proportional band is **d.COL** (see page 14). In the proportional mode with 0-10V output at set output voltage is =0, after set+ proportional band is = 10V



Press **HEAT** and then **ENTER**:  
this message will be displayed instead of the °C Heat temperature value.  
Press **+** or **-** to modify <sup>\*</sup>, press **ENTER** to exit.

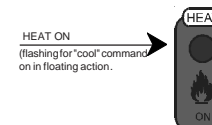


<sup>\*</sup>If now **CALE** message appears it means that a calendar operating mode is inserted so it is not possible to change set because the displayed temperature is daily calculated from calendar setting.

In normal condition (not in programming) press **HEAT** key to display heat temperature probe (can be the same of ventilation or an independent one), or humidity probe (if it is installed).

HEAT ACTIONING INDICATION

The lights situated at the bottom of the display show the state of the Heat.



HEAT TIME WORK VIEWING



Press **HEAT** together with **TIME**:  
**h.HEA** message will be displayed instead of the *Total hour heat work*.  
In calendar operation mode this counting is zeroed at the beginning of cycle.  
In no calendar mode press **ENTER** key for more than 2 seconds to zeroe counting. Press **HEAT** to exit.

## FLAPS PARAMETERS SETTING

Press **FLAP** together with **SERVICE**:  
 this message will be displayed.

Press **ENTER** to go forward, press **+** or **-**  
 to modify.

S.E.R.V.I.C.E.

**n.FL1** Number of zone to operate:  
 =1; N° 1 Zone/Flap actioning.  
 =2; N° 2 Zones/Flap actioning \*<sup>1</sup>.  
 =3; N° 3 Zones/Flap actioning \*<sup>1</sup>.

### Flap 1 settings

**F.Y.P.1** Flap 1 operation mode:  
 =1; floating actioning \*<sup>2</sup>.  
 =2; proportional actioning \*<sup>3</sup>.  
 =3; associative actioning \*<sup>4</sup>.  
 =4; automatic floating/associative actioning \*<sup>5</sup>.  
 =5; hand floating/associative actioning \*<sup>6</sup>.  
 =6; actioning with pressure meter \*<sup>7</sup>.

**F.n.E.1** Flap 1 position with external anemometer intervention (if it is connected) \*<sup>8</sup>:  
 =0: No action on Flap 1.  
 =1: Fully closed Flap 1 with block Anemometer 1 on.  
 =2: Fully closed Flap 1 with block Anemometer 2 on.  
 =3: Fully open Flap 1 with block Anemometer 1 on.  
 =4: Fully open Flap 1 with block Anemometer 2 on

**n.E.b.1** (only with **tYP.1=1**) °C Flap 1 neutral band.

**b.c.l.1** (only with **tYP.1=1**) °C Flap 1 close modulation band.

**b.o.p.1** (only with **tYP.1=1**) °C Flap 1 open modulation band.

**F.o.n.1** (only with **tYP.1=1**) Flap 1 on time (in Seconds.decimals).

**F.o.F.1** (only with **tYP.1=1**) Flap 1 off maximum time (in Seconds.decimals).

**P.r.o.1** (only with **tYP.1=2**, **tYP.1=4**, **tYP.1=5**) °C Flap 1 proportional band.

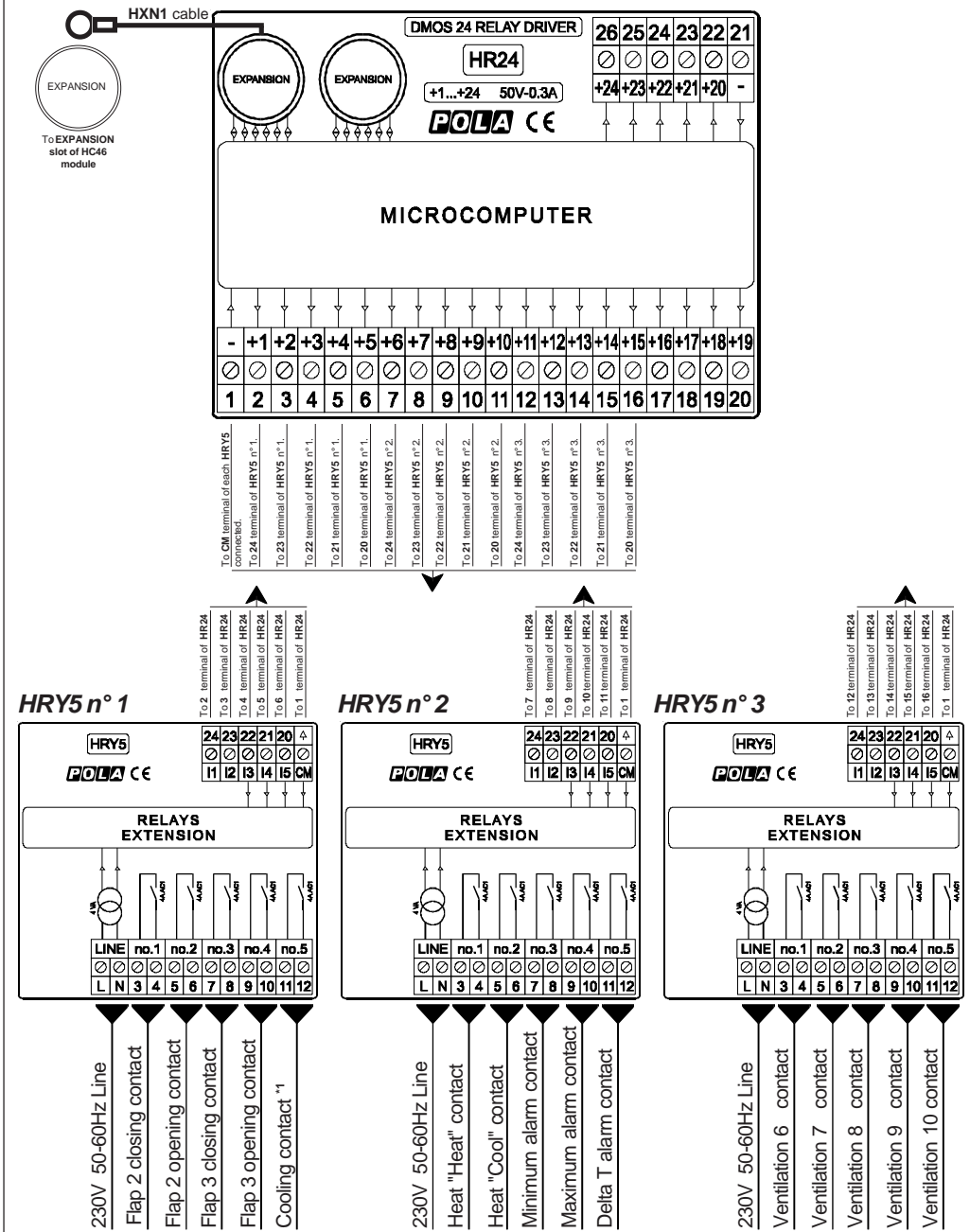
**T.n.P.1** (only with **tYP.1=1**, **tYP.1=2**, **tYP.1=4**, **tYP.1=5**) Flap 1 temperature sensor.  
 =1; flap 1 works on ventilation probe.  
 =3; flap 1 works with independent probe \*<sup>9</sup>

### Flap 2 settings — (only with **n.FLA=2** or **n.FLA=3**) —

**F.Y.P.2** Flap 2 operation mode:  
 =1; floating actioning \*<sup>2</sup>.  
 =2; proportional actioning \*<sup>3</sup>.  
 =3; associative actioning \*<sup>4</sup>.  
 =4; automatic floating/associative actioning \*<sup>5</sup>.  
 =5; hand floating/associative actioning \*<sup>6</sup>.  
 =6; actioning with pressure meter \*<sup>7</sup>.

## HR24 SLOT WIRE DIAGRAM

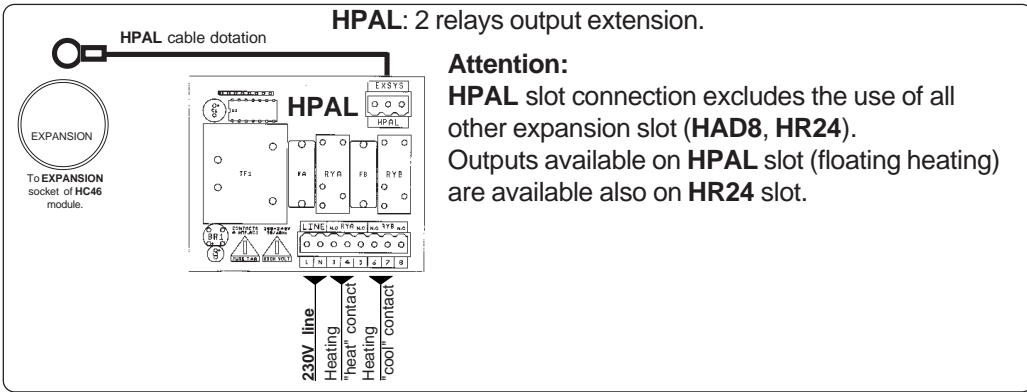
HR24: 24 relays drive extension. HRY5: 5 relays output extension.



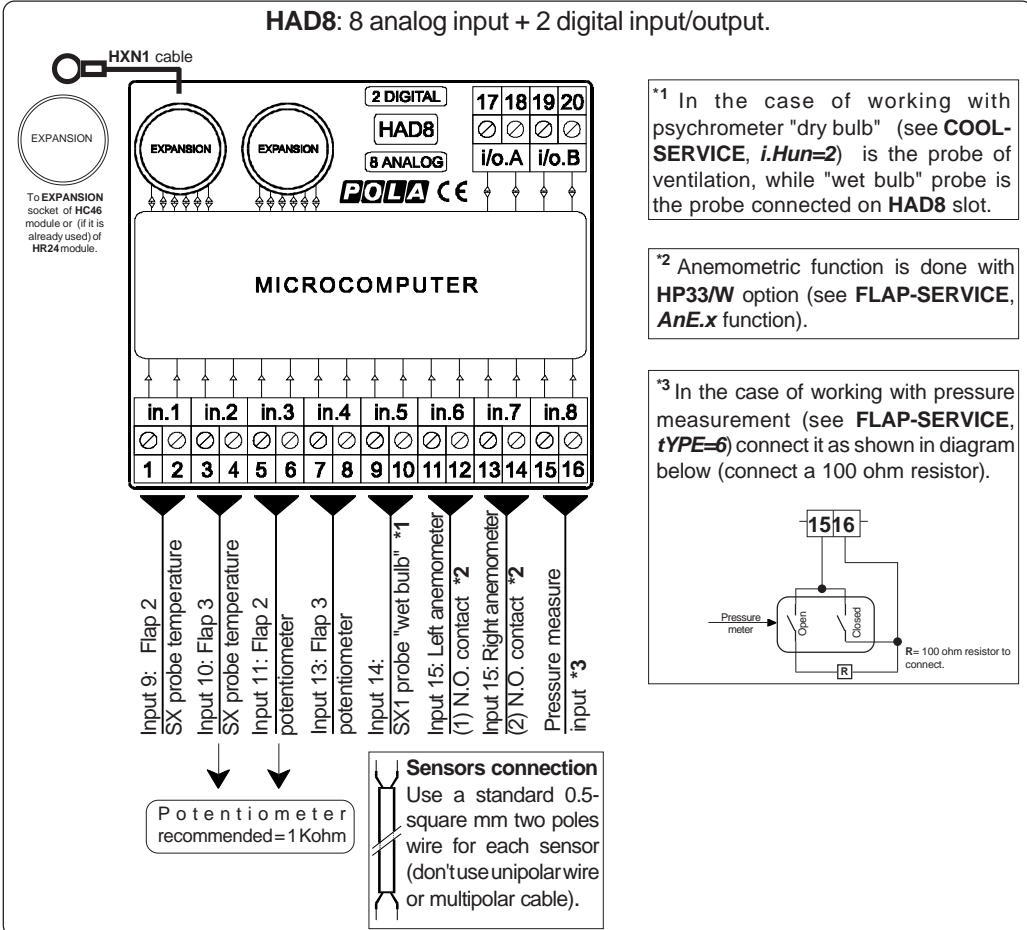
\*1 If on HC46 the cooling contact is used for auxiliary ventilation (see VENT-SERVICE.F.AUS function) this HRY5<sup>n1</sup> contact is the real cooling contact.



## HPAL SLOT WIRE DIAGRAM



## HAD8 SLOT DIAGRAM



**Flap 2 position with external anemometer intervention (if it is connected) \*8:**

- =0 : No action on Flap 2.
- =1 : Fully closed Flap 2 with block Anemometer 1 on.
- =2 : Fully closed Flap 2 with block Anemometer 2 on.
- =3 : Fully open Flap 2 with block Anemometer 1 on.
- =4 : Fully open Flap 2 with block Anemometer 2 on

**NEB2** (only with **tYP.2= 1**) °C Flap 2 neutral band.

**BCL2** (only with **tYP.2= 1**) °C Flap 2 close modulation band.

**BOP2** (only with **tYP.2= 1**) °C Flap 2 open modulation band.

**Fon2** (only with **tYP.2= 1**) Flap 2 on time (in Seconds.decimals).

**Fof2** (only with **tYP.2= 1**) Flap 2 off maximum time (in Seconds.decimals).

**PPro2** (only with **tYP.2= 2, tYP.2= 4, tYP.2= 5**) °C Flap 2 proportional band.

**TnPr2** (only with **tYP.2= 1, tYP.2= 2, tYP.2= 4, tYP.2= 5**) Flap 2 temperature sensor.

- =1 ; Flap 1 works on ventilation probe.
- =9; Flap 1 works with independent probe \*9

----- Flap 3 settings ----- (only with **n.FLA=3**) -----

**Flap 3 operation mode:**

- =1 ; floating actioning \*2.
- =2 ; proportional actioning \*3.
- =3 ; associative actioned \*4.
- =4 ; automatic floating/associative actioning \*5.
- =5 ; hand floating/associative actioning \*6.
- =6 ; actioning with pressure meter \*7.

**Flap 3 position with external anemometer intervention (if it is connected) \*8:**

- =0 : No action on Flap 3.
- =1 : Fully closed Flap 3 with block Anemometer 1 on.
- =2 : Fully closed Flap 3 with block Anemometer 2 on.
- =3 : Fully open Flap 3 with block Anemometer 1 on.
- =4 : Fully open Flap 3 with block Anemometer 2 on

**NEB3** (only with **tYP.3= 1**) °C Flap 3 neutral band.

**BCL3** (only with **tYP.3= 1**) °C Flap 3 close modulation band.

**BOP3** (only with **tYP.3= 1**) °C Flap 3 open modulation band.

**Fon3** (only with **tYP.3= 1**) Flap 3 on time (in Seconds.decimals).

**Fof3** (only with **tYP.3= 1**) Flap 3 off maximum time (in Seconds.decimals).

**PPro3** (only with **tYP.3= 2, tYP.3= 4, tYP.3= 5**) °C Flap 3 proportional band.

**TnPr3** (only with **tYP.3= 1, tYP.3= 2, tYP.3= 4, tYP.3= 5**) Flap 3 temperature sensor.

- =1 ; Flap 3 works on ventilation probe.
- =10; Flap 3 works with independent probe \*9

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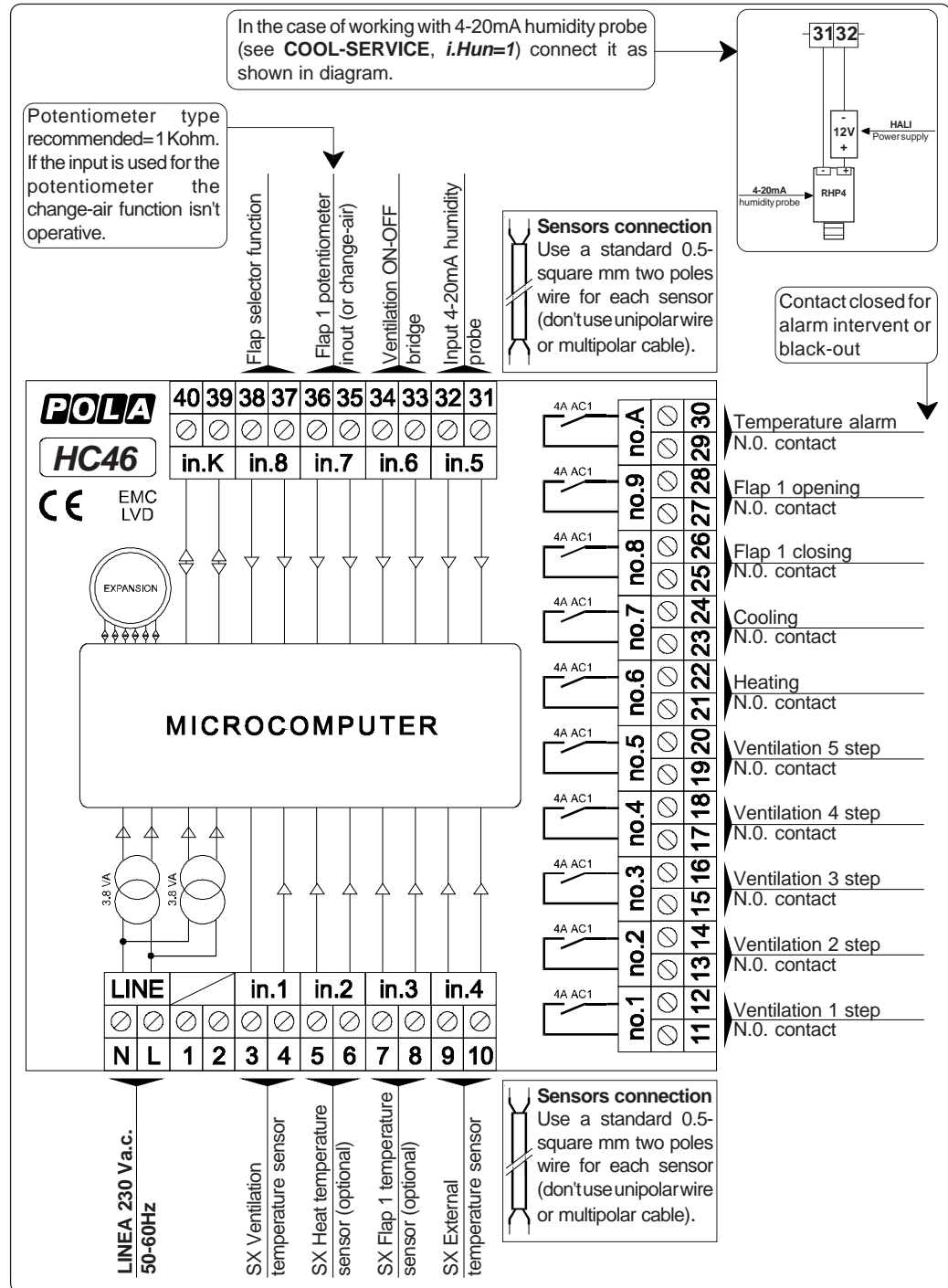
**Flaps set mode.**

- =0 ; programming independent from calendar (**FLAP+ENTER** keys).
- =1 ; programming dependant from calendar (calculated day by day).

- \*1 ; FLAP 2 and FLAP 3 actioning requests **HR24+HRY5<sup>N.1</sup>+HAD8** optional slot connection.
- \*2 ; **tYP.x=1** : Flap is actioned on the ground of environmental temperature if floating mode. This type of actioning doesn't request any response potentiometer and it is used as shown in *Floating actioning diagram* on page 29.  
If another flap is set in proportional/associative way (see \*5 or \*6) when the actioning works in associative way the programmed flap for floating actioning is completely closed.
- \*3 ; **tYP.x=2** : Flap is actioned on the ground of environmental temperature in proportional mode. This type requests response flap potentiometer and it is used as shown in *Feedback proportional actioning diagram* on page 29.  
If another flap is set in proportional/associative way (see \*5 or \*6) when the actioning works in associative way the programmed flap for proportional actioning is completely closed.  
With **typ.x = - 2** 0-10v output is enable (see page 36).
- \*4 ; **tYP.x=3** : Flap is actioned in associative mode; at each start of one of ventilator's steps, it corresponds an opening fixed position of flap that can be in **INST** programmed on page 20 in **P=0, P=1, P=2, P=3, P=4, P=5** functions.  
This type of actioning requests response potentiometer.  
With **typ.x = - 3** 0-10v output is enable (see page 36).
- \*5 ; **tYP.x=4** : Flap is actioned in this way: with fans turned off (under set temperature of start **t.vEn** ventilation) Flap works in floating way and on the ground of the temperature that the probe takes (see *Floating actioning diagram* on page 29).  
When fans start (above set temperature of start **t.vEn** ventilation) Flap works in associative mode; at each start of one of ventilator's steps, it corresponds an opening fixed position of flap that can be in **INST** programmed on page 20 in **P=0, P=1, P=2, P=3, P=4, P=5** functions.  
This type of actioning requests response potentiometer.  
When the system works from floating to associative the other possible flap that are set with floating or proportional actioning (see \*2 in **tYP.x=1** and \*3 in **tYP.x=2**) are completely closed.  
With **typ.x = - 4** 0-10v output is enable (see page 36).
- \*6 ; **tYP.x=5** : Flap is actioned in this way:  
with 37-38 contact open (see pag. 33) Flap works in floating mode and on the ground of the temperature that the probe takes (see *Floating actioning diagram* on page 29).  
with 37-38 contact closed (see pag. 33) Flap works in associative mode; at each start of one of ventilator's steps, it corresponds an opening fixed position of flap that can be in **INST** programmed on page 20 in **P=0, P=1, P=2, P=3, P=4, P=5** functions.  
This type of actioning requests response potentiometer.  
When the system works from floating to associative the other possible flap that are set with floating or proportional actioning (see \*2 in **tYP.x=1** and \*3 in **tYP.x=2**) are completely closed.  
With **typ.x = - 5** 0-10v output is enable (see page 36).
- \*7 ; **tYP.x=6** : Flap is actioned with depression meter instrument (for this connection see *Wiring diagrams* on pag. 34).  
To set the different actioning times see **INST** pag. 20 **t.oF.d** and **t.on.d** function.  
The depression meter instrument connection requests **HAD8** optional slot (see pag. 34).
- \*8 ; The anemometer connection requests **HAD8** optional slot and **HP33/W** anemometer controller optional module (see pag. 34).
- \*9 ; When the actioning works with Flap 2 or Flap 3 independent probe it is requested to connect **HAD8** optional slot (see pag. 34).

**For more details on actioning mode see Operating diagrams pag.29.**

**WIRING DIAGRAMS**





**HC46 installation.**

Place the module in a clean and dry site.  
Connect electric wires such as shown in diagram.

**How to connect the power line.**

Connect power line on **L-N** terminals; protect supply with adequate fuse.

**How to connect the auxiliary contacts:**

Connect **11-22.....29-30** terminals on the terminals block (contacts up to **4AMP.AC1**) to the loads as shown in the diagram.  
Protect contacts with a **4AMP.F** fuses.

**How to connect probes and control signals.**

Connect the provided sensors as shown in the diagram: for remote connections use a standard 0,5-square millimetre two-pole wire for each sensor, taking great care over the connection, by insulating and sealing carefully the joints.  
In case of strong radio-interference insert a ferrite sleeve in the cable near regulator.

**How to connect response flap potentiometer.**

Connect the provided flap potentiometer as shown in the diagram: for remote connections use a standard 0,5-square millimetre two-poles wire for each potentiometer, taking great care over the connections.

In case of strong radio-interference insert a ferrite sleeve in the cable near regulator.  
The program calculates the precision's mistake of flap operation that avoids annoying swings during flap position required (due to flap mechanical hysteresis), value is automatically calculated at each flap moving (at each moving it is calculated the difference between the theoretic opening percentage and the real one; and this correction is set on the next moving).

In this way the system autocorrects itself at each flap moving response potentiometer if this kind of actioning is set, the programme verifies the functionality at each moving; if there are some anomalies the programme indicates the inconvenient (see *Particular message on display*) and it connects the emergency functioning that consists with the complete opening flap when the temperature zone grows upon the required temperature set, and with the closing flap when the temperature zone falls under the required set.

***This kind of actioning permits a good functioning only if the flap's time work between the all open position and that one all closed is at least 30 seconds (in any case even for inferior times the system works in a right way, obviously the imprecision % on the position is superior).***



**FLAP 1:** Only if you have selected in **FLAP-SERVICE tYP.1= 1** or **=3** or **=4** or **=5** function.

Press **+ / - / FLAP** together for at least 1 second:

The program **CLOSES** the Flap 1 (lamp **CLOSED** flashes) and *the Flap 1 potentiometer resistance value* is displayed.

When the flap has closed, press **ENTER** to record the value:



At this point the program **OPENS** the Flap 1 (lamp **OPEN** flashes) and *the Flap1 potentiometer resistance value* is displayed.

When the flap has opened, press **ENTER** to record the value:

At this point the program returns automatically to the run mode.



**FLAP 2:** Only if you have selected in **ZONE 2-SERVICE tYP.2= 2** or **=3** or **=4** or **=5** function.

Press **+ / - / VENT** together for at least 1 second:

The program **CLOSES** the Flap 2 and *the Flap 2 potentiometer resistance value* is displayed.

When the flap has closed, press **ENTER** to record the value:



At this point the program **OPENS** the Flap 2 and *the Flap 2 potentiometer resistance value* is displayed.

When the flap has opened, press **ENTER** to record the value:

At this point the program returns automatically to the run mode.



**FLAP 3:** Only if you have selected in **ZONE 2-SERVICE tYP.3= 2** or **=3** or **=4** or **=5** function.

Press **+ / - / COOL** together for at least 1 second:

The program **CLOSES** the Flap 3 and *the Flap 3 potentiometer resistance value* is displayed.

When the flap has closed, press **ENTER** to record the value:



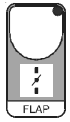
At this point the program **OPENS** the Flap 3 and *the Flap 3 potentiometer resistance value* is displayed.

When the flap has opened, press **ENTER** to record the value:

At this point the program returns automatically to the run mode.



## FLAP SETTING



Press **FLAP** and then **ENTER**:  
this message will be displayed instead of the °C Flap 1 temperature value.  
Press + or - to modify \*, press **ENTER** to exit.

F.FL.1

At this point (only in feedback potentiometer type) this message will be displayed instead of the *Minimum % opening Flap 1*. Press + or - to modify , press **ENTER** to confirm.

Pd. 1

At this point (only in feedback potentiometer type) this message will be displayed instead of the *Maximum % opening Flap 1*. Press + or - to modify , press **ENTER** to exit.

Pd. 1

At this point (only in feedback potentiometer type) this message will be displayed instead of the °C Flap 2 temperature value. Press + or - to modify \*, press **ENTER** to exit.

F.FL.2

At this point (only in feedback potentiometer type) this message will be displayed instead of the *Minimum % opening Flap 2*. Press + or - to modify , press **ENTER** to confirm.

Pd. 2

At this point (only in feedback potentiometer type) this message will be displayed instead of the *Maximum % opening Flap 2*. Press + or - to modify , press **ENTER** to exit.

Pd. 2

At this point (only in feedback potentiometer type) this message will be displayed instead of the °C Flap 3 temperature value. Press + or - to modify \*, press **ENTER** to exit.

F.FL.3

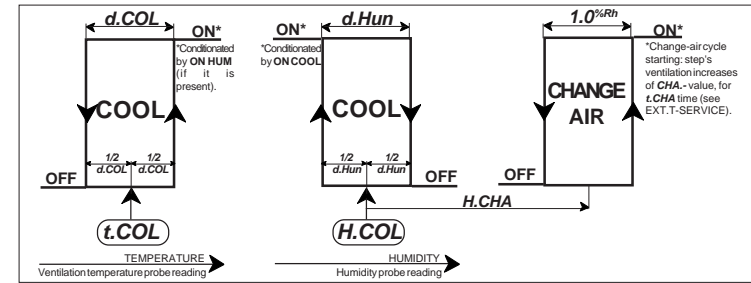
At this point (only in feedback potentiometer type) this message will be displayed instead of the *Minimum % opening Flap 3*. Press + or - to modify , press **ENTER** to confirm.

Pd. 3

At this point (only in feedback potentiometer type) this message will be displayed instead of the *Maximum % opening Flap 3*. Press + or - to modify , press **ENTER** to exit.

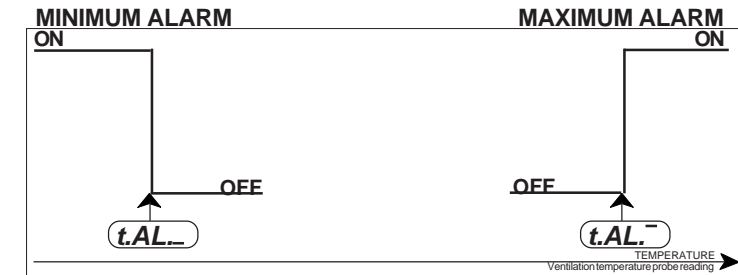
Pd. 3

## COOL OPERATIVE DIAGRAM

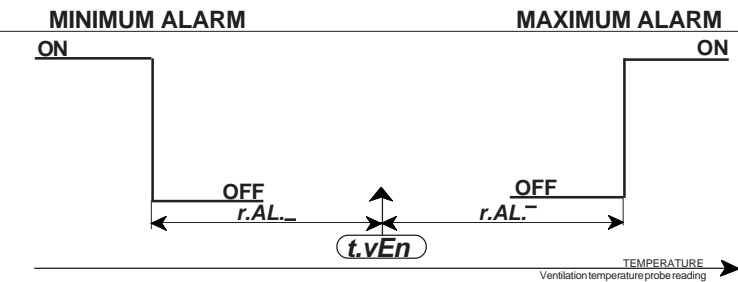


## ALARM OPERATIVE DIAGRAM

**tYPE=1** Minimum and maximum set in absolutation mode.

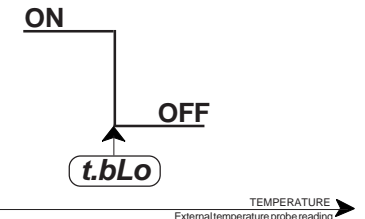


**tYPE=2** Relative alarms set (referred to ventilation set **t.vEn**).



## EXT.BLOCK OPERATIVE DIAGRAM

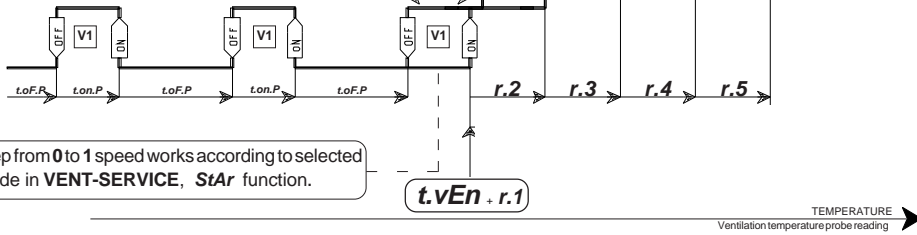
With external block on (lamp **EXT.B** flashing) the program is conditioned in this mode:  
with **tYPE=1** (see **EXT.T-SERVICE**) the maximum speed ventilation can be conditioned by **v.BLO** setting (see **EXT.T-SERVICE**).  
with **tYPE=2** (see **EXT.T-SERVICE**) the ventilation proportional band (**ProP**) can be increased by **i.Pro** setting (see **EXT.T-SERVICE**).



**Main ventilation**

The connection of ventilation steps can be:  
 - Speed regulation (each step start turns off the former step)  
 - Progressive order (each step start maintains the former step)  
 According to selected setting in **VENT-SERVICE, F.AUS** function.

If Minimum speed is programmed to 0 ( $SP\_ = 0$ ), when the ventilation is off it is possible to insert a cyclical operation of minimum speed, compound with a time of ventilators turn on ( $t.on.P$ ), with a time of ventilators turn off ( $t.oF.P$ ), and with selected speed number during fan's shuttered operation (**Part**).



Step from 0 to 1 speed works according to selected mode in **VENT-SERVICE, StAr** function.

\*1 If now **CALE** message appears it means that a calendar operating mode is inserted so it is not possible to change set because the displayed temperature is daily calculated from calendar setting.

\*1 If now **ASSo** message appears it means that a pressure measurement operating mode is inserted, so the setting message doesn't appear .

\*1 If now **DEPr** message appears it means that a depression meter instrument operating mode is inserted, so the setting message doesn't appear .

**FLAP TEMPERATURE PROBE VIEWING**

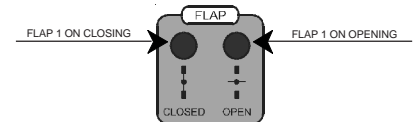
In normal condition (not in programming and with flap actioning referred to temperature) press **FLAP** key to display Flap 1 temperature probe; if Flap 2 actioning is present press now **FLAP** key to display Flap 2 temperature probe value (**FLA.2** message will be displayed instead of the Flap 2 temperature probe value), if Flap 3 actioning is present press now **FLAP** key to display Flap 3 temperature probe value (**FLA.3** message will be displayed instead of the Flap 3 temperature probe value)

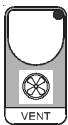
**FLAP POSITION VIEWING**

When it is working in flap feedback potentiometer press **FLAP** key for at least two seconds: **P.FL.1** message will be displayed instead of the % Flap 1 real position. After if Flap 2 actioning is present **P.FL.2** message will be displayed instead of the % Flap 2 real position. After if Flap 3 actioning is present **P.FL.3** message will be displayed instead of the % Flap 2 real position.

**FLAP 1 ACTIONING INDICATION**

The lights situated at the bottom of the display show the state of the Flap 1 relay of actioning.





Press **VENT** together with **SERVICE**:  
this message will be displayed.

S.E.R.V.

Press **ENTER** to go forward, press **↑** or **↓** to modify.

**n.SPE** Steps of ventilation's number<sup>\*1</sup>.

**d.DEN** °C Ventilation differential<sup>\*2</sup>.

**S.F.A.F.** Start ventilation action mode<sup>\*3</sup>.

=0 ; 0 to 1 step becomes in normal mode

=1 ; 0 to 1 step becomes with a momentary 10 seconds at speed 2.

=2 ; 0 to 1 step becomes with a momentary 5 seconds at speed 3..

**F.E.G.L.** Number of step fan in speed mode<sup>\*4</sup>.

**F.I.F.F.** Speed step on delay seconds.

**C.A.L.E.** Ventilation set mode.

=0 ; programming independent from calendar (**VENT+ENTER** keys).

=1 ; programming dependent from calendar (calculated day by day).

At this point pressing **ENTER** you can return at the beginning of the list's programming (message **S.E.R.V.** will be displayed). You can press **SERVICE** at any time to exit and return to the run mode.

<sup>\*1</sup> Relays for 5 ventilation's steps are inside of **HC46** module: other 5 ventilation's steps can be connected through **HR24+HR5**<sup>N.3</sup> option slot.

<sup>\*2</sup> It is the differential on every step of ventilation with working at step.  
With ventilation 0-10V working is the Proportional Band.

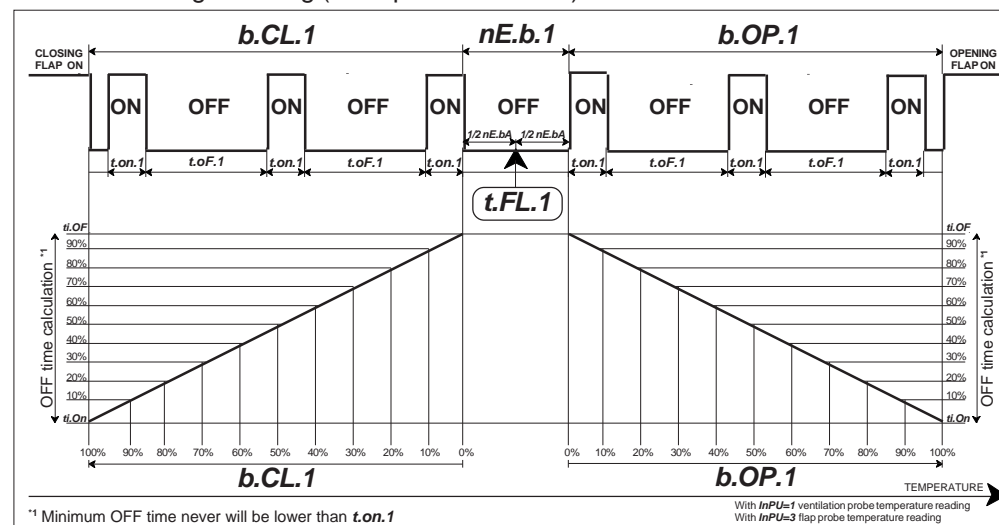
<sup>\*3</sup> These settings permit to make an easier opening of shutters on ventilators.

<sup>\*4</sup> If you wish to run the fans with speed adjustment + On/Off (mixed), proceed as follows:  
Link terminal 33-34 (see pag. 33).  
The **reg.V** setting will indicate the speed selected, over that the fans will run in progression (On/Off).

If you wish to run the fans with On/Off (groups), proceed as follows:  
Link terminal 33-34 (see pag. 33), and set **reg.V=0**.

For more details on actioning mode see Operating diagrams pag.30.

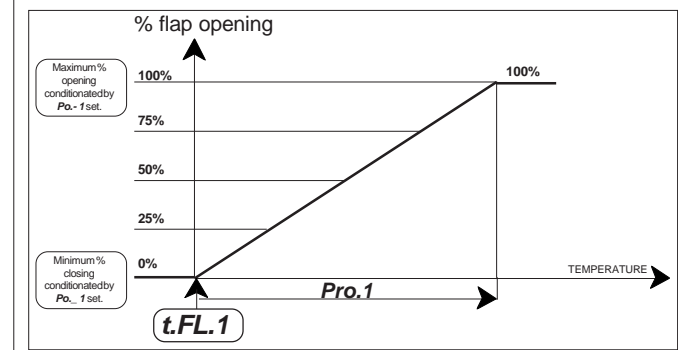
**tYP.1=1** Floating actioning (example with FLAP 1).



<sup>\*1</sup> Minimum OFF time never will be lower than **t.on.1**

With **INPU=1** ventilation probe temperature reading  
With **INPU=3** flap probe temperature reading

**tYP.1=2** feedback proportional actioning<sup>\*2</sup> (example with FLAP 1).



<sup>\*2</sup> This type of actioning requires the application of a response potentiometer on the flap (**PT** option).  
The precision of actioning is conditioned by mechanical gearmotor hysteresis: in this way the system autocorrects itself at each flap moving response potentiometer, the programme verifies the functionality at each moving; if there are some anomalies the programme indicates the inconvenient (see Particular message on display).  
To obtain the complete closing and opening flaps, when set 0% is required and 100%, closing and opening relay stays always in "on" condition (this operation is signaled with permanent lightings of its lamps) in order to stop the flap with safety's limit-switch.

**tYP.1=3** associative actioning<sup>\*2</sup> (example with FLAP 1).

With this mode is possible to associated a Flap position with selected ventilation step (see **INST**, **P=0**, **P=1**, **P=2**, **P=3**, **P=4**, etc. function).

**tYP.1=4** automatic proportional/associative actioning<sup>\*2</sup> (example with FLAP 1).

When the ventilation is off the flap works in proportional mode (like in **tYP.1=2**);  
when the ventilation starts the % flap position is set in **INST** (**P=0**, **P=1**, **P=2**, **P=3**, **P=4**, etc function).

**tYP.1=5** hand proportional/associative actioning<sup>\*2</sup> (example with FLAP 1).

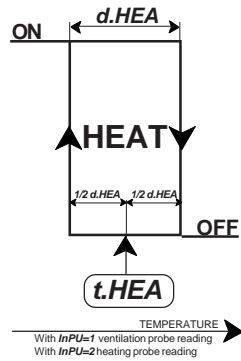
With open 37-38 terminal the flap works in proportional mode (like in **tYP.1=2**); with closed 37-38 terminal the % flap position is set in **INST** (**P=0**, **P=1**, **P=2**, **P=3**, **P=4**, etc function).

**tYP.1=6** actioning with pressure meter.

Flap's actioning is driven by pressure meter (see **INST**, **t.oF.d** and **t.on.d** function).

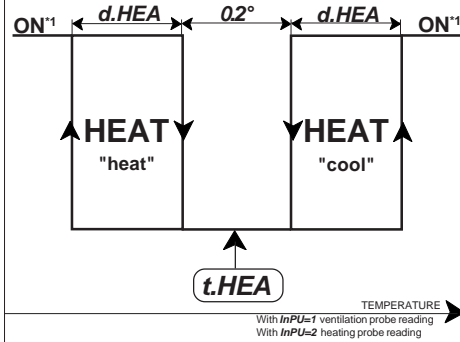
## HEAT OPERATIVE DIAGRAMS

**tYPE=1** 1stage actoning (1 relay, on-off).



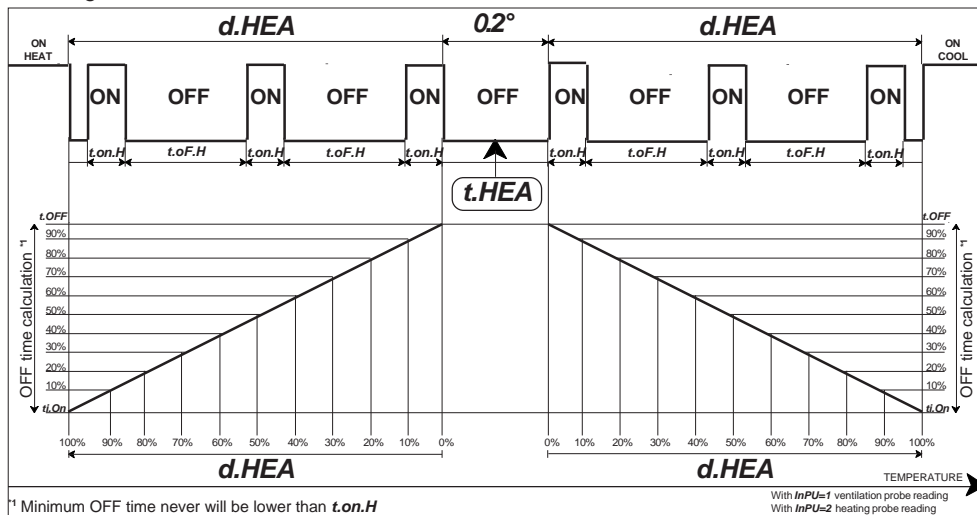
**tYPE=2, tYPE=3** 2 stages actoning (2 relay, mixing valve).

Working with:  
 $t.on.H=0.0$  or  
 $t.of.H=0.0$



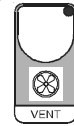
\*1 "HEAT "heat" and HEAT "cool" available only with HPAL optional slot, or HR24+HRY5<sup>N.1</sup> optional slot.

Working with:  $t.on.H \neq 0.0$  e  $t.of.H \neq 0.0$



\*1 Minimum OFF time never will be lower than  $t.on.H$

## VENTILATION SETTINGS



Press **VENT** and then **ENTER**:

this message will be displayed instead of the °C Ventilation temperature value.

Press + or - to modify \*, press **ENTER** to confirm.

t.uEn

At this point this message will be displayed instead of the *Minimum step*.

Press + or - to modify , press **ENTER** to confirm.

SP. \_ \_

If the Minimum step is set to =0 at this point this message will be displayed instead of the *Set shutter running time (minutes with decimals)*.

Press + or - to modify , press **ENTER** to confirm.

t.on.P

At this point this message will be displayed instead of the *Set shutter dwell time (minutes with decimals)*.

Press + or - to modify , press **ENTER** to confirm.

t.off.P

At this point this message will be displayed instead of the *Set shutter step number*.

Press + or - to modify , press **ENTER** to exit.

PARt

\*1 If now **CALE** message appears it means that a calendar operating mode is inserted so it is not possible to change set because the displayed temperature is daily calculated from calendar setting.

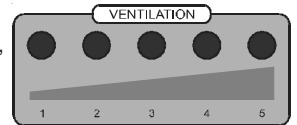
In normal condition (not in programming) press **VENT** key to display temperature probe.

## VENTILATION ACTIONING INDICATION

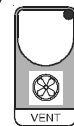
The lights situated at the bottom of the display show the state of the Ventilation.

With the following conditions its ventilation lamp will flash:

- during the waiting time when shutter running time (*Ventilation settings, t.of.P*),
- during delayed time setting step (see VENT-INST, *rit.F*),
- during external contact work of air change (see **EXT.B-SERVICE, CHA-** and **t.CHA**)



## AMBIENT TEMPERATURE OF THE LAST 99 DAYS VIEWING.



Press **VENT** together with **TIME**:  $d=0$  will be displayed (is the day in course)

Press + or - to modify (example imposing  $d=10$  will be displayed of 10 days ago recordings);

press **TIME**: minimum temperature recording will be displayed.

press **TIME**: time recording will be displayed.

press **TIME**: maximum temperature recording will be displayed.

press **TIME**: time recording will be displayed.

press **TIME** to exit.



## COOL PARAMETERS PROGRAMMING



Press **COOL** together with **SERVICE**:  
this message will be displayed.

S.E.R.V.

Press to go forward, press or to modify.

**tYPE** Cool operation mode:

- =1 ; Cooling actioning conditioned by temperature.
- =2 ; Cooling actioning conditioned by temperature and by humidity. \*1.

**hUm** (only with **tYPE= 2**) Type of humidity probe.

- =1 ; 4-20mA humidity probe \*2.
- =2; Psychrometric humidity probe \*3.

**dCOOL** °C Cool temperature differential.

**dHUm** (only with **tYPE= 2**) %Rh Cool humidity differential.

**CALE** Cooling set mode.

- =0 ; programming independent from calendar (**COOL+ENTER** keys).
- =1 ; programming dependent from calendar (calculated day by day).

At this point pressing **ENTER** you can return at the beginning of the list's programming (message **S.E.r.v.** will be displayed). You can press **SERVICE** at any time to exit and return to the run mode.

\*1 It requests to connect the humidity probe that can be of two types:

\*2 4-20mA electronic probe that can be connected with **HALI+RHP4** option (see pag. 33).

\*3 Psychrometric probe (dry bulb - wet bulb) that can be connected with **HAD8** option slot (see pag.34).

*For more details on actioning mode see Operating diagrams pag.31.*

## HPAL SLOT HAND MODE

Only if **HPAL** slot is connected:

Press **+ / - / HEAT** keys together for at least one second: **hp. 1** message will be displayed (release now keys) .

Press **+** keys until is displayed number required to be hand (see table below).

Press **ENTER** key to activate the output.

Pressing again **+** to increase relay number previous relay is deactivated.

Press **HEAT** key to exit and return to the run mode.

HPAL output	State	Note
<b>hP. 1</b>	HEAT "heat"	
<b>hP. 2</b>	HEAT "cool"	

### NOTE

## HC46 HAND MODE

In some start-up condition may be useful to work in "hand" mode  
 Press + / - / **EXT.T** keys together for at least one second: **HAnd** message will be displayed (release now keys).  
 Press + keys until is displayed number required to be hand (see table below).  
 Press **ENTER** key to activate the output.  
 Pressing again + to increase relay number previous relay is deactivated.  
 Press **EXT.T** key to exit and return to the run mode.


HC46 output	State	Note
1	Ventilation step 1	
2	Ventilation step 2	
3	Ventilation step 3	
4	Ventilation step 4	
5	Ventilation step 5	
6	Heat	
7	Cooling	
8	Flap 1 closing	
9	Flap 1 opening	
10	Main alarm	

## HR24 SLOT HAND MODE

Only if **HR24** slot is connected:  
 Press + / - / **ALARM** keys together for at least one second: **HAnd** message will be displayed (release now keys).  
 Press + keys until is displayed number required to be hand (see table below).  
 Press **ENTER** key to activate the output.  
 Pressing again + to increase relay number previous relay is deactivated.  
 Press **ALARM** key to exit and return to the run mode.

HR24 output	State	Note
<b>hr.1</b>	Flap 2 closing	
<b>hr.2</b>	Flap 2 opening	
<b>hr.3</b>	Flap 3 closing	
<b>hr.4</b>	Flap 3 opening	
<b>hr.5</b>	Cooling	
<b>hr.6</b>	Heat "heat"	
<b>hr.7</b>	Heat "cool"	
<b>hr.8</b>	Minimum alarm	
<b>hr.9</b>	Maximum alarm	
<b>hr.10</b>	Delta T alarm	
<b>hr.11</b>	Ventilation step 6	
<b>hr.12</b>	Ventilation step 7	
<b>hr.13</b>	Ventilation step 8	
<b>hr.14</b>	Ventilation step 9	
<b>hr.15</b>	Ventilation step 10	

## COOLING SETTING

 Press **COOL** and then **ENTER**:  
 this message will be displayed instead of the  
 °C *Cooling temperature value*.  
 Press + or - to modify °, press **ENTER** to confirm.

H.COL

At this point (if humidity probe is installed) this message will be displayed instead of the % Rh *Cooling humidity value*.  
 Press + or - to modify , press **ENTER** to confirm.

H.COL

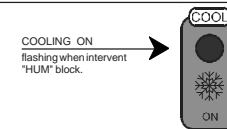
\*1 If now **CALE** message appears it means that a calendar operating mode is inserted so it is not possible to change set because the displayed temperature is daily calculated from calendar setting.

In normal condition (not in programming) press **COOL** key to display cool temperature probe (it is the same of ventilation).



If humidity probe is installed press **COOL** key to display cool humidity probe (in the psychrometer mode pressing **COOL** key for at least one second **t.uet** message will be displayed instead of the °C wet bulb temperature probe.

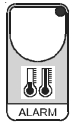
## COOL ACTIONING INDICATION

The lights situated at the bottom of the display show the state of the Cooling.






## COOL TIME WORK VIEWING

  Press **COOL** together with **TIME**:  
**h.COL** message will be displayed instead of the *Total hour cool work*.  
 In calendar operation mode this counting is zeroed at the beginning of cycle.  
 In no calendar mode press **ENTER** key for more than 2 seconds to zero counting. Press **COOL** to exit.



Press **ALARM** together with **SERVICE**:  
this message will be displayed.

**S.E.R.V.**

Press  to go forward, press  or  to modify.

**F.Y.P.E** Alarm operation mode:

=1; Minimum and maximum set in absolute mode.  
(**ALARM+ENTER** keys).

=2; Minimum and maximum set programmables in following *r.AL...* and *r.AL...* - function (referred to ventilation SET programmed with **VENT+ENTER** keys).  
We suggest to adopt this kind of setting mode if a calendar set mode is used, in order that alarm's sets are day by day set correlated to ventilation's set.

**F.A.L.L.** (only with *tYPE= 2*) °C minimum temperature alarm relative set, referred to ventilation SET programmed with **VENT+ENTER** keys.  
For example, with a ventilation SET (*t.vEn*) = 20.0°C and *r.AL...* = -6.0°C minimum alarm will intervene to 14.0°C.

**F.A.L.T.** (only with *tYPE= 2*) °C maximum temperature alarm relative set, referred to ventilation SET programmed with **VENT+ENTER** keys.  
For example, with a ventilation SET (*t.vEn*) = 20.0°C and *r.AL...* = 6.0°C maximum alarm will intervene to 26.0°C.

**d.F.A.L.** °C increment set maximum alarm temperature value\*1 (0.0=dt alarm disable)\*1.

**F.e.A.L.** Maximum alarm sampling minutes increase\*1 (0.0=dt alarm disable)\*1.

At this point pressing **ENTER** you can return at the beginning of the list's programming (message **S.E.r.v.** will be displayed). You can press **SERVICE** at any time to exit and return to the run mode.

\*1 The maximum temperature increase alarm controls temperature trends; this makes possible to intervene immediately in case of any failures in the ventilation system, mainly in summer when the maximum temperature values must be kept high.

E.g. with *dt.AL=2.0°* and *tc.AL=15'* the alarm will intervene if the ambient temperature increases over 2.0°C in 15minutes.

With setting *0.0* this function isn't able.

For more details on actioning mode see *Operating diagrams pag.31.*

In normal condition on display appears temperature (or speed) depending on selected key **HEAT, FLAP, VENT, COOL, ALARM, EXT.T**.  
Some special conditions can cause following messages:

*These messages can be appear pressing one of setting's keys.*

**C.A.L.E**

When try to change (+ or - key) a "calendarized" set.

**B.O.Z.H**

Humidity viewing; if it is connected humidity probe.

**n.o.o.P**

When selected function is not working.

**r.E.L.A**

When try to change (+ or - key) a "relativized" set.

**A.S.S.o**

When try to change (+ or - key) a Flap that works in "associative" mode.

**d.E.P.F**

When try to change (+ or - key) a flap that works in "pressure meter" mode.

*These message appears in automatic mode, and it signalling that there is an anomaly work.*

**A.L.A.r**

\*1 When a temperature alarm was intervened.

**b.r.01**

\*1 Ventilation probe (input 1) connection is broken.

**b.r.02**

\*1 Heat probe (input 2) connection is broken.

**b.r.03**

\*1 Flap 1 probe (input 3) connection is broken.

**b.r.04**

\*1 External probe (input 4) connection is broken.

**b.r.05**

\*1 Humidity probe (input 5) connection is broken

**b.r.09**

\*1 Flap 2 probe (input 9) connection is broken.

**b.r.10**

\*1 Flap 3 probe (input 10) connection is broken.

**b.r.14**

\*1 Wet bulb probe (input 14) connection is broken.

**H.A.D.B**

When connection of **HADB** slot is broken.

**A.n.E.1**

Anemometer 1 block on.

**A.n.E.2**

Anemometer 2 block on.

\*1 In this case alarm output relay is on.

\*2 When potentiometer operates, a possible damage can be noted and signaled with this message; during this condition flap works in "emergency" and it opens and closes on the ground of zone set required in floating mode. To remove the message see *Alarm exclusion* pag. 17.  
To reset the message, turn off and return on the module.

## CALENDAR'S PROGRAMMING EXAMPLE

Suppose to "calendarize" only heating's set (**HEAT+SERVICE** keys, **CALE= 1** function), for this calendar cycle:

Heating's start set 30.0°C, after 10 days 25.0°C, and after other 50 days (total 60 days) it arrives to a definitive 20.0°C set (it will be possible to set up to 5 periods).

Proceed in this way:

Press **CALE+SERVICE** keys; on display will appear **t.HEA** and we set by means of - or + keys **30.0° C** (desired start value).

After **ENTER** confirm will appear **dur.1** message (if other setting where "calendarized" will appear in succession) and so we set **d=10** (first period duration).

Continue to set **t.HEA** at **25.0° C** (end of first period equal to begin of second period).

Continue to set **dur.2** at **d=50** (second period duration).

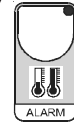
Continue to set **t.HEA** at **20.0° C** (end of second and terminal period).

Terminate calendar program setting **dur.3** at **=0** and exit by **ENTER** key.

So calendar will operate for 60 days from start decreasing day by day temperature from 30.0° C to 20.0° C and maintaining after this period 20.0° C.

To initiate calendar cycle see *Start calendar cycle* on pag. 23

## ALARM SETTING



Press **ALARM** and then **ENTER**:

this message will be displayed instead of the °C *Minimum alarm value*.

Press + or - to modify <sup>1</sup>, press **ENTER** to confirm.

F.A.L.

At this point this message will be displayed instead of the °C *Maximum alarm value*

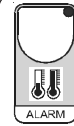
Press + or - to modify , press **ENTER** to exit.

F.A.L.

<sup>1</sup>If now **rELA** message appears it means that a relative operating mode (see **ALARM SERVICE**, function).

In normal condition (not in programming) press **ALARM** key to display alarm temperature probe (ventilation temperature probe).

## ALARM EXCLUSION

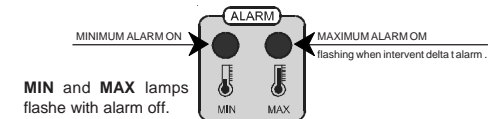


Press **ALARM** key for more than 2 seconds to switch-off alarm: to confirm exclusion **MIN** and **MAX** lamps flash

Press **ALARM** key for more than 2 seconds to switch-on alarm.

## ALARM STATE INTERVENT VIEWING

The lights situated at the bottom of the display show the state of the Alarms.

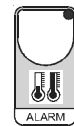


When an alarm intervenes on visor appears flashing this message (it stays also if alarm condition ends). In this way it is possible to remember alarm view intervent and (see next paragraph) alarm conditions.

ALAr

Flashing display indication can be removed (if cause end) pushing **ALARM** key.

## ALARM INTERVENTION VIEWING

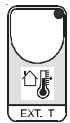


Press **ALARM** together with **TIME**:

*Alarm hour intervention* will be displayed.




Press **TIME**:

*Alarm ambient temperature* will be displayed.



Press **EXT.T** together with **SERVICE**:  
this message will be displayed.

**S.E.r.v.**

Press  to go forward, press  or  to modify.

**tYPE** Type of influence on ventilation of external temperature block.  
**=0**; no-working (block disable).  
**=1**; under external temperature set (**EXT.T+ENTER** key, **t.bLo** function) ventilation maximum step limit works (programmed on following **u.BLo** function).  
**=2**; idem 1.

**uBLb** (only with **tYPE=1**) Maximum step's ventilation with external temperature block on.

**iPFB** This function isn't able.

**CHA-** This function isn't able.

**FCHA** This function isn't able.

At this point pressing **ENTER** you can return at the beginning of the list's programming (message **S.E.r.v.** will be displayed). You can press **SERVICE** at any time to exit and return to the run mode.

\*1 To connect humidity probe it is necessary to connect **HAD8** optional slot (see pag. 34).

*For more details on actioning mode see Operating diagrams pag.31.*



Press **CALEND** together with **ENTER**:  
if calendar is not operating on display will appear **no.op** message instead of **d.o** message;

**d.**

if calendar is operating on display will appear actual calendar's day (**d. x**).

**n.o.o.p**

Change it by means of **+** or **-** in order to set **d. 1** (calendar start) or negative values (day to calendar start).

For example **d. -1** will start calendar tomorrow.

Press **ENTER** to convalidate (on display will appear for 2 seconds **STAR** message) or re-press **CALEND** to exit without setting the program.

If operated, from start the calendar will calculate daily all required settings (day's change is at **0:00** A.M.).

Key lamp **CALEND** light indicates calendar inserted function.

**CALENDAR MODIFY/EXCLUSION** 

Every time it's possible to change calendar day, such as previous explained.

You can exclude calendar setting **d. 0 (no.op)** and press **ENTER**:

in this way you can set directly function by means of specific keys

(example **HEAT+ENTER** keys permit to set heat temperature).

Setting again the day to a valid numeric value calendar returns to operate.

**VIEW OF ACTUAL CALENDAR'S DAY** 



To view actual calendar day without changing it press **CALE** together with **TIME** keys: on display will appear flashing actual calendar day.  
Press **CALEND** key to exit.

**VIEW OF CALCULATED CALENDAR'S SETS** 



To view calculated calendar's sets in function of calendar's curve press specific required key (example **HEAT** key for heat temperature set) and then **ENTER**:

on display will appear actual calendar's set.

If you try to change it on display will appear **CALE** message to indicate a



## CALENDAR CURVES SETTING

By means of these settings is possible to program daily temperature curve for the complete thermal cycle.

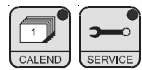
Phases programmable are 5. Setting programmable are:

*Heat temperature - Flap temperature - Start ventilation temperature - Ventilation proportional band - Time on fan's shuttered operation - Cooling temperature.*

By previous explained settings (**HEAT+SERVICE** keys, **FLAP+SERVICE** keys, etc.) are selected parameters that will be calendarized.

So during calendar programming operations on display will appear only selected parameters (follows complete list).

Proceed in this way:



Press **CALEND** together with **SERVICE**:

this message will be displayed.

**C.A.L.E.**

Press  to go forward, press  or  to modify.

**F.H.E.T** (if qualified) this message will be displayed instead of the °C Heat temperature start cycle value.

**F.F.L.1** (if qualified) this message will be displayed instead of the °C Flap 1 temperature start cycle value.

**F.F.L.2** (if qualified) this message will be displayed instead of the °C Flap 2 temperature start cycle value.

**F.F.L.3** (if qualified) this message will be displayed instead of the °C Flap 3 temperature start cycle value.

**F.V.E.T** (if qualified) this message will be displayed instead of the °C ventilation start temperature start cycle value.

**F.P.O.P** (if qualified) this message will be displayed instead of the °C Ventilation proportional band temperature start cycle value.

**F.O.N.P** (if qualified) this message will be displayed instead of the Time on (in minutes) in fan's shuttered operation start cycle value.

**F.C.O.L** (if qualified) this message will be displayed instead of the °C Cool temperature start cycle value.

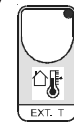
**D.U.F.1** this message will be displayed instead of the Duration day first stage of calendar.

After that on display will appear the same settings referred at first cycle arrival settings and so on up to desired phase (up to 5, but it is possible to truncate before setting =0 duration of subsequent phase).

At this point pressing **ENTER** you can return at the beginning of the list's programming (message **C.A.L.E.** will be displayed). You can press **SERVICE** at any time to exit and return to the run mode.

**For more details on actioning mode see Example calendar setting pag.24.**

## EXTERNAL BLOCK SETTING



Press **EXT.T** and then **ENTER**:

this message will be displayed instead of the °C External temperature block value.

Press **+** or **-** to modify, press **ENTER** to exit.

**F.b.L.o**

The influence of the external temperature block is determined in **SERVICE EXT.T**. When the block is in on **EXT.T** lamp flashes.

In normal condition (not in programming) press **EXT.T** key to display external temperature probe.

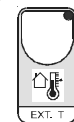
## EXTERNAL BLOCK VIEWING

The lights situated at the bottom of the display show the state of the External block.



**EXT. BLOCK ON**  
(lamp flashes)

## EXTERNAL TEMPERATURE OF THE LAST 99 DAYS VIEWING



Press **EXT.T** together with **TIME**

: **d=0** will be displayed (is the day in course)

Press **+** or **-** to modify (example imposing **d=10** will be displayed of 10 days ago recordings);

press **TIME**: minimum temperature recording will be displayed.

press **TIME**: time recording will be displayed.

press **TIME**: maximum temperature recording will be displayed.

press **TIME**: time recording will be displayed.

press **TIME** to exit.

## INST PARAMETERS SETTING



Press **+**, **-**, **SERVICE** together for at least 1 second: this message will be displayed.

**1.n.S.t.**

Press to go forward, press or to modify.

(only with **tYP.x=3, =4, =5** in **FLAP-SERVICE**) Flap % position at step 0 ventilation.

(only with **tYP.x=3, =4, =5** in **FLAP-SERVICE**) Flap % position at step 1 ventilation.

It goes on till the number of set step in **n.SPE** (see **VENT-SERVICE**).

(only with **tip.x=6** in **FLAP-SERVICE**) Waiting time seconds of depression meter instrument signal<sup>\*1</sup>.

(only with **tip.x=6** in **FLAP-SERVICE**) Flap actioning time seconds with depression meter inst. signal<sup>\*1</sup>.

°C Ventilation temperature probe correction<sup>\*2</sup>.

(only with **inPu=2** in **HEAT-SERVICE**) °C Heat temperature probe correction<sup>\*2</sup>.

(only with **inP.1=3**, in **FLAP-SERVICE**) °C Flap 1 temperature probe correction<sup>\*2</sup>.

(only with **inP.2=9**, in **FLAP-SERVICE**) °C Flap 2 temperature probe correction<sup>\*2</sup>.

(only with **inP.3=10**, in **FLAP-SERVICE**) °C Flap 3 temperature probe correction<sup>\*2</sup>.

(only with **tYPE=2, i.Hun=2** in **COOL-SERVICE**) °C "wet bulb" temperature probe correction<sup>\*2</sup>.

(only with **tYPE=2, i.Hun=1** in **COOL-SERVICE**) %Rh 4-20mA humidity probe correction.

°C External temperature probe correction<sup>\*2</sup>.

Temperature representation:  
=1 ; °C (0,1° resolution).  
=2 ; °F (0,1° resolution).

Example temperature representation with **tEnP = 1**  
 Example temperature representation with **tEnP = 2**

Type of influence on flaps of temperature alarm:

- =0 ; no-working.
- =1 ; Fully open flaps with maximum temperature alarm on.
- =2 ; Fully open flaps with delta T and maximum temperature alarm on.

This function isn't able.

°C VENT.1 start setting referring to **t.vEnt** set.

°C VENT.2 start setting referring to step start previous.

Continue until to **r.10**

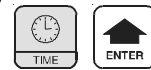
At this point pressing **ENTER** you can return at the beginning of the list's programming (message **1.n.S.t.** will be displayed). You can press **SERVICE** at any time to exit and return to the run mode.

<sup>\*1</sup> On demand of opening or closing of the depression meter instrument that is displayed more than the required time in **t.Of.d.** it follows an actioning of set time required in **t.On.d** and so on till the signal of opening and closing of the depression meter instrument is displayed.

<sup>\*2</sup> You can correct the readings on the various temperature sensor (+ or -).

Attention: temperature probe is specified with a precision of 0.2°C (typically is better than 0.1°C) so to adjust them is required almost a certified thermometer with a precision of 0.05°C.

## TIME (CLOCK SETTING)



Press **TIME** together with **ENTER**: this message will be displayed instead of the *Set the current Hour and minutes.* Press **+** or **-** to modify, press **ENTER** to exit.

**HH.nn**

At this point this message will be displayed instead of the *Set the current Day.*

Press **+** or **-** to modify, press **ENTER** to confirm.

**d =**

At this point this message will be displayed instead of the *Set the current Month.*

Press **+** or **-** to modify, press **ENTER** to confirm.

**m =**

At this point this message will be displayed instead of the *Set the current Year.*

Press **+** or **-** to modify, press **ENTER** to exit.

**y =**

Hour, day, month and year right setting is important for various data recording (alarm events, temperature values store, etc.) and for calendar's day change (0:00 A.M.).

**Watch clock is maintained for more than 10 years also if power is off.**

## STATE INDICATION LAMPS

The lights situated at the bottom of the display show the state of the various relay of actioning.

Led	State	N ° Relay	Contact
HEAT	Heat On	6	21-22
FLAP CLOSED	Flap 1 closing On	8	25-26
FLAP OPEN	Flap 1 opening On	9	27-28
VENTILATION 1 <sup>*1</sup>	Ventilation step 1 On	1	11-12
VENTILATION 2 <sup>*1</sup>	Ventilation step 2 On	2	13-14
VENTILATION 3 <sup>*1</sup>	Ventilation step 3 On	3	15-16
VENTILATION 4 <sup>*1</sup>	Ventilation step 4 On	4	17-18
VENTILATION 5 <sup>*1</sup>	Ventilation step 5 On	5	19-20
COOL <sup>*2</sup>	Cool On	7	23-24
ALARM MIN <sup>*3</sup>	Minimum alarm on	10	29-30
ALARM MAX <sup>*3 *4</sup>	Maximum alarm on	10	29-30
BLOCK EXT.T <sup>*5</sup>	External temperature block on		

<sup>\*1</sup> Flashing during winter fan's shuttered operation (flashing step selected ventilation) and during delay ventilation time (**rit.F**).

<sup>\*2</sup> Flashing when it intervenes maximum humidity (only if humidity probe is connected).

<sup>\*3</sup> Flashing when alarm is disabled.

<sup>\*4</sup> Flashing when it intervenes dt alarm.

<sup>\*5</sup> Flashing when it intervenes external temperature block.