

INSTALLATION

How to connect the contacts

Connect terminals on the terminal block (contacts up to 4AMP-AC1) to the loads as shown in the diagram.

How to connect the line

Connect 230V line on terminals L-N. Protect supply with adequate fuse.

Recalibration:

HP56 is delivered calibrated for thermocouple input (type, precision at full scale 0.2%).

Small adjust can be obtained by Adr/E COSI change.

For a MTC input accurate recalibration apply 10Kohm resistor and trimmer to obtain on display 25.0°C.

For a PT100 input accurate recalibration apply 100ohm resistor and trimmer to obtain on display 0.0°C.



TEMP	SELECTION	RY
0.0	0.00 - 0.50	4MT
1	1.00 - 1.50	4MT
2	2.00 - 2.50	4MT
3	3.00 - 3.50	4MT
4	4.00 - 4.50	4MT
5	5.00 - 5.50	4MT
6	6.00 - 6.50	4MT
7	7.00 - 7.50	4MT
8	8.00 - 8.50	4MT
9	9.00 - 9.50	4MT
10	10.00 - 10.50	4MT
11	11.00 - 11.50	24K3
12	12.00 - 12.50	24K3

4) 0-10V option connection: connect HSO terminals 3-4 to HP56 terminals 11-12.

1) INTERNAL SET SELECTION CONTACT:

13-14 open: SET 2 selected (dry temp. 0).
13-14 closed: SET 2 selected (dry temp. 0).
15-14 open: SET 3 selected (dry temp. 0).
15-14 closed: SET 3 selected (dry temp. 0).
See Handbook.

2) DATA PROTECTION:

SC: SET 2 chosen and unchangeable OPEN normal.

3) INPUT TYPE SELECTION

TEMP	SELECTION	RY
0.0	0.00 - 0.50	4MT
1	1.00 - 1.50	4MT
2	2.00 - 2.50	4MT
3	3.00 - 3.50	4MT
4	4.00 - 4.50	4MT
5	5.00 - 5.50	4MT
6	6.00 - 6.50	4MT
7	7.00 - 7.50	4MT
8	8.00 - 8.50	4MT
9	9.00 - 9.50	4MT
10	10.00 - 10.50	4MT
11	11.00 - 11.50	24K3
12	12.00 - 12.50	24K3

HP56A
SL 6.0
Thermocouple PID regulator

Handbook



MAIN SETTINGS (Run Mode).

TEMPERATURE SETTING.

Press SET:

this message will be displayed instead of the temperature.

° Set 1 temperature.

At this point if SETn is =2 or =3 (see COSI) this message will be displayed instead of the ° Set 2 temperature.

Press + or - to modify, press SET to confirm.

At this point if SETn is =3 (see COSI) this message will be displayed instead of the ° Set 3 temperature.

Press + or - to modify, press SET to confirm.

SEt.1
SEt.2
SEt.3

STATE INDICATION LAMPS



The lights situated at the bottom of the display show the displacement between set and regulation temperature. Temperature difference from left to right lamps lighting is equal to Prop (see COSI).

The lamps near set key indicates command status.

RYA / SSR fire output Relay output



As it company policy to continually improve the products the Manufacturers reserve the right to make any modifications thereto without prior notice. They cannot be held liable for any damage due to malfunction

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COST PROGRAMMING (System constants)



These settings refer to the mode of operation of the system and must be made on initial start-up. Press - / + together for at least one second: the message **C.O.S.T.** will be displayed.

Press then repeatedly **SET** until interested variable's message is displayed (see table below) : variable value and related message will be displayed.

Press + or - to set a new value and then **SET** to confirm. The next system constant will then appear. You can press **SET** for at least two second to escape and return to the Run Mode.

Mess.	Value	Meaning	Note
RAIE	10.0°	Maximum minute raising limitation (0.0° = no limitation)	*1)
PROP	4°	PID proportional band (also bar-graph range)	*1)
cYcl	4.0°	PID cycle (=0° for 0-10V HISO output option)	*1)
IntE	4.0°	PID integration time	*1)
DEI	4.0°	PID derivation time	*1)
SELF	=1	PID mode (=0 normal, =1 self-tune)	*2)
SELA	-10°	RVA absolute SET if TPA =1, =2 : relative SET if TPA =3, =4	*3)
dIF.A	2°	On-off differential RVA	*3)
dEL.A	0°	On-off delay time to RVA on (in this time RVA lamp flashes)	*3)
TPA	=3	RVA function mode (=0 no op : =1, =2, =3, =4: ON-OFF ; =5:PID)	*3)
L,1VA	=1	Lamp RVA indicating option (0:SSR out ; =1:RELAY A out)	*3)
SEIb	10°	RVB absolute SET if TPB =1, =2 ; relative SET if TPB =3, =4	*3)
dIF.b	2°	On-off differential RVB	*3)
dEL.b	0°	On-off delay time to RVB on (in this time RVB lamp flashes)	*3)
TPB	=4	RVB function mode (=0 no op : =1, =2, =3, =4: ON-OFF ; =5:PID)	*3)
AdIE	=1	J, K, N, R, S, T, NiC, PT100 Input selection	*4)
SEI.	10°	SEI.1/2/3 minimum setting value limitation	*5)
SEL.A	400°	SEL.1/2/3 maximum setting value limitation	*5)
SEL.a	=1	Number of settings available from user under key set	*6)

*1) Referred to PID regulation outputs to terminals Ito.1 and it's suitable for a solid state relay (4V DC input minimum), Output % is viewable (1 second window) pressing - key. Set value is **SEL.1** or **SEL.2** or **SEL.3** according to In.2 contact selection (see Installation).

*2) Self-tuning function works into +/ - **PROP** range from SET (out of this interval is zeroed). Self-tuning value is re-computed every 16 x **IntE**.

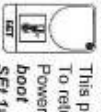
*3) RVA (x=A) / RVB (x=B) relay function specification:
TPA x = 0 : no operation
TPA x = 1 : HEAT on-off function setted at **REL.x** (see Operative diagram)
TPA x = 2 : COOL on-off function setted at **REL.x** (see Operative diagram)
TPA x = 3 : HEAT on-off function setted at **SEL.1/2/3+SEL.x** (see Operative diagram)
TPA x = 4 : COOL on-off function setted at **SEL.1/2/3+SEL.x** (see Operative diagram)
TPA x = 5 : PID function (same as SSR out) (see *1)

*4) Thermocouple selection range:
 =1 J (°C); =2 K (°C); =3 N (°C); =4 R (°C); =5 S (°C); =6 T (°C); =7 nic SX POLA (°C);
 changing RX resistor (see at the end); =8 PT100 2 wires (°C) res. 0.2°; =9 (°C) res. 1°.
 °F range are obtainable setting negative number selection (example = -1 J (°F)).

*5) Absolute locking of setting operations can be obtained closing In.3 terminals.

*6) Up to =3 values are selectable by means of In.2 contacts (see Installation).

PRESET PROGRAMS



This processor is ready programmed with the following (variable) settings. To return to these settings at any time (not if In.3 is closed):
 Power off the processor, press **SET** key and keep it pressed giving power on:
boot message will be displayed (release now **SET** key).
SET.1 = 70° **SET.2** = 35° **SET.3** = 10°
 The COST values are shown in COST paragraphs.

"HAND MODE"

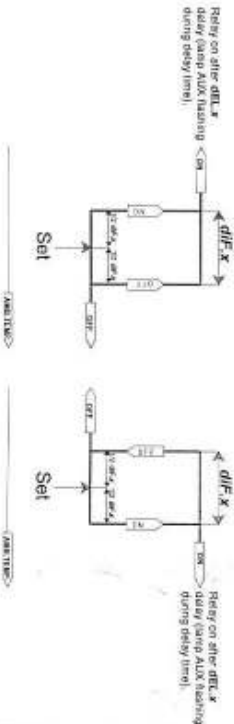


In some start-up conditions may be useful to work in "hand" mode (not if In.3 is closed). Power off the processor, press + key and keep it pressed giving power on:
Hand message will be displayed (release now + key).
 Push + until is displayed relay number required to be handed and push **SET** for activating relay. Pushing again + for increase relay number previous relay is deactivated. You can press **SET** for a least two seconds to escape and return to the Run Mode.

RELAYS ON-OFF OPERATIVE DIAGRAMS (x=A for RVA, x=B for RVB)

HEATING (**TPA** x =1 and **TPA** x =3)

COOLING (**TPA** x =2 and **TPA** x =4)



Relay on after **dEL.x** delay (lamp AUX flashing during delay time).

Relay on after **dEL.x** delay (lamp AUX flashing during delay time).